

REVERSIBLE MOTORS



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REVERSIBLE MOTOR FEATURES

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6W (□70mm)

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60W (□90mm)

78

90W (□90mm)

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120W (□90mm)

83

■ Features

• Suitable for Bi-directional Continuous Operation

Reversible motors are designed for applications where frequent switch of direction is required.

It is condenser run type and single-phase induction motor. So its basic features including speed, torque and voltage are same with that of induction motors.

For the function of frequent bi-directional operation within short time, the temporary brake is employed.

• The Rating time ; 30-Minutes

Reversible motors are designed for bi-directional operation within short time so it can't avoid very high loss of input.

So generally its temperature rising could be more severe than induction motor. As a result, the rated operating time could be limited to 30 minutes.

But please be informed that depending on operating condition, they can be operated for more 30 minutes if it is operated intermittently.

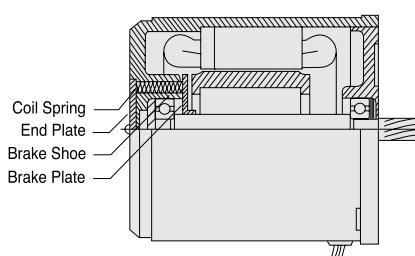
• Brake Mechanism of the Reversible Motor

A reversible motor employed a simple and built-in brake mechanism for the following purposes. :

- ① To improve the frequent and instant reversing function by applying a friction load.
- ② To reduce overrun

The coil spring applies constant pressure so that the brake shoe slide toward the brake plate.

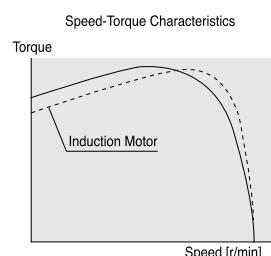
This mechanism provides some degree of holding brake force, but there is limit in the force due to the mechanism's structure as described below. The brake force is approximately 10% of the motor's output.



• Speed -Torque Characteristics

The reversible motor is a single-phase induction motor of capacitor run type which has the same characteristics as an induction motor.

The reversible motor has a higher starting torque than an induction motor in order to improve the instant reversing characteristics.



• Operation Time and Temperature Rise

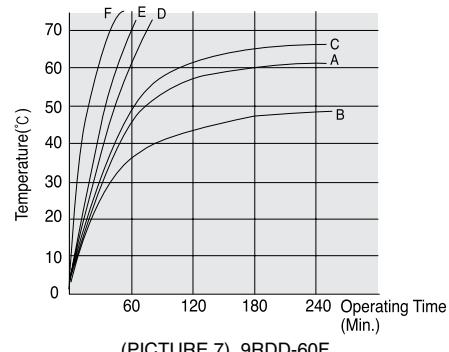
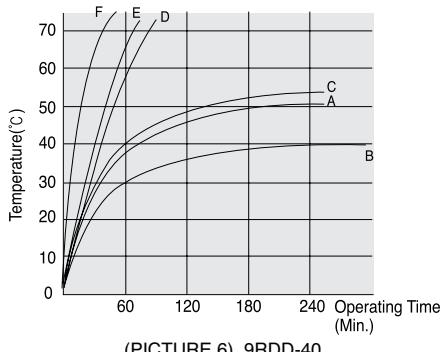
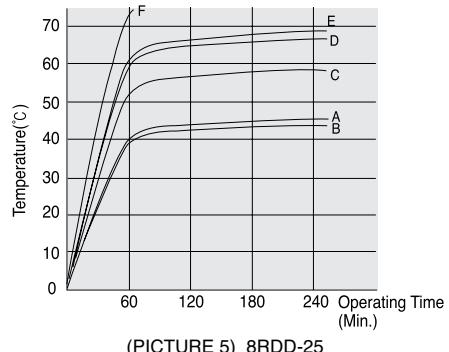
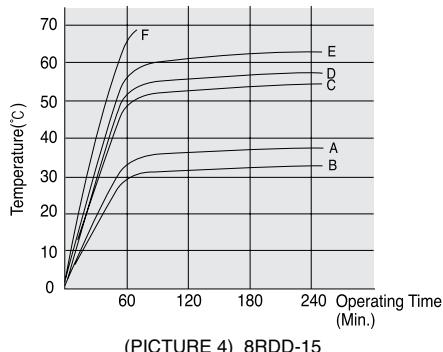
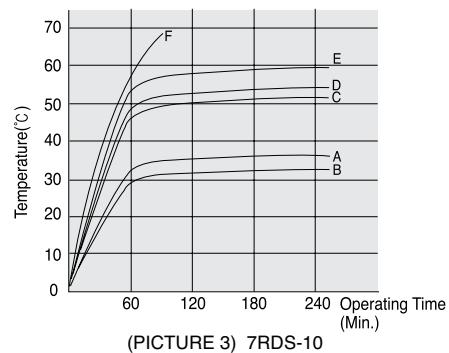
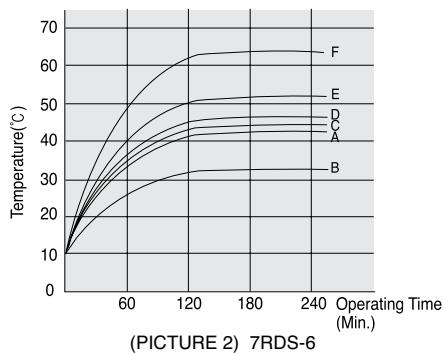
The rating time of reversible motor is 30 minutes. But when the motor is operated intermittently for a short period of time, the operation time may vary depending on the operating conditions. The intermittent operation for a short period of time will cause a considerable flow of electric current in starting or reversing causing greater heat generation.

But the motor's temperature rise can be controlled by keeping the motor at rest without using for a longer time by enhancing its natural cooling capability. Generally if the temperature of motor case remains below 90°C (144°F) constantly, the continuous operation is possible under unchanged condition considering insulation class of coil winding. But the life time of bearing grease will be more longer, the lower temperature.

■ Operating time and Temperature rising

	RUN	STOP							
A	1sec	1sec	1sec						1sec run, 1sec stop
B									2sec run, 2sec stop
C									2sec run, 1sec stop
D									1sec CW run, 1sec CCW run 1sec stop
E									2sec CW run, 1sec CCW run 1sec stop
F									Continuous run

(PICTURE 1) RUN CYCLE



■ Reversible Motor Line-Up

Frame size □mm (in.)	Output W	Type	Power (Voltage)					Page	
			Single phase		Three phase				
			100/110/115V	200/220/230V	200/220/230V	380 V	440V		
70(2.76)	6	Lead Wire Terminal box	● -	● -	-	-	-	67	
	10	Lead Wire Terminal box	● -	● -	-	-	-	69	
80(3.15)	15	Lead Wire Terminal box	● ●	● ●	-	-	-	71	
	25	Lead Wire Terminal box	● ●	● ●	-	-	-	73	
90(3.54)	40	Lead Wire Terminal box	● ●	● ●	-	-	-	75	
	60	Lead Wire Terminal box	● ●	● ●	-	-	-	78	
	90	Lead Wire Terminal box	● ●	● ●	-	-	-	81	
	120	Lead Wire Terminal box	● ●	● ●	-	-	-	83	

■ General Specifications

Item	Specifications
Insulation Resistance	100 MΩ or more when 500 VDC is applied between the windings and the frame after rated motor operation under normal ambient temperature and humidity.
Dielectric Strength	Sufficient to withstand 1.5 KV at 50 Hz and 60 Hz applied between the windings and the frame for 1 minute after rated motor operation under normal ambient temperature and humidity.
Temperature Rise	Temperature rise of windings are 80°C (144°F) or less measured by the resistance change method after rated motor operation with connecting a gearhead or equivalent heat radiation plate. [Three-Phase 6W type : 70°C (126°F)]
Insulation Class	Class B [130°C (266°F)]
Overheat Protection	Operating temperature, open : 130°C ± 5°C (266°C ± 9°F) close : 82°C ± 15°C (179.6°F ± 27°F)
Ambient Temperature Range	-10°C ~ + 40°C (14°F ~ 104°F) (nonfreezing)
Ambient Humidity	85% maximum (noncondensing)

REVERSIBLE MOTOR

6W

□70mm(3.54in.)
LEAD WIRE TYPE



LEAD WIRE TYPE MOTOR



■ Motor Specification - 30min. Rating

REVERSIBLE 6W

Model		Output	Voltage		Freq.	Current	Starting Torque			Rated Torque			Rated Speed	Capacitor	
Lead Wire Type	Terminal Box Type		HP	W			VAC	Hz	A	gfcm	mN.m	oz-in	gfcm	mN.m	oz-in
(TP) 7RDG(S)A-6G	-	1/125 6	Single Phase 110		60	0.35	480	48	7	600	60	8.5	1550	3.0	250
(TP) 7RDG(S)B-6G	-		Single Phase 115		60										
(TP) 7RDG(S)C-6G	-		Single Phase 220		50					490	49	6.9	1300		
(TP) 7RDG(S)D-6G	-		Single Phase 220		60	0.19	3000	300	42	600	60	8.5	1300		
(TP) 7RDG(S)E-6G	-		Single Phase 230		50					490	49	6.9	1300		
(TP) 7RDG(S)F-6G	-		Single Phase 230		60					600	60	8.5	1550		

* Enter the 'Phase & Voltage' code in the box(□) within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'Round Shaft' is for using motor only.

(TP) : Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°C could be available.

■ Permissible Torque When using gearhead

60Hz

Model	speed RPM (r/min)	600	500	360	300	240	200	144	120	100	72	60	50	45	36	30	24	20	18	15	12	10
Motor/Gearhead	Gear Ratio	3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180
7RDG□-6G/7GBD□BMH		kgf cm	1.0	1.2	1.7	2.0	2.5	3.0	4.2	5.1	6.1	7.5	9.1	11	12.5	14	16	20	24	27	30	30
		N.m	0.10	0.12	0.17	0.20	0.25	0.30	0.42	0.50	0.60	0.75	0.89	1.1	1.2	1.4	1.6	2.0	2.4	2.7	3	3
		lb-in	0.88	1.06	1.50	1.77	2.2	2.6	3.7	4.4	5.3	6.6	7.9	9.7	10.6	12.4	14	18	21	24	26	26

50Hz

Model	speed RPM (r/min)	500	416	300	250	200	166	120	100	83	60	50	41	38	30	25	20	16	15	15	10	8.3
Motor/Gearhead	Gear Ratio	3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180
7RDG□-6G/7GBD□BMH		kgf cm	1.2	1.4	2.0	2.4	3.0	3.6	5.1	6.1	7.1	8.9	11	13	15	16	19	24	29	30	30	30
		N.m	0.12	0.14	0.20	0.24	0.30	0.36	0.50	0.60	0.71	0.89	1.1	1.3	1.5	1.6	1.9	2.4	2.9	3	3	3
		lb-in	1.06	1.24	1.77	2.1	2.6	3.2	4.4	5.3	6.3	7.9	9.7	11	13	14	17	21	26	26	26	26

* Enter the gear ratio in the box (□) within the model name. A colored background indicates gear shaft rotation in the same direction as the motor shaft ; a white background indicates rotation in the opposite direction.

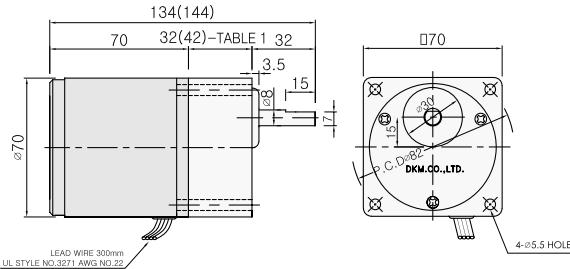
* The speed is calculated by dividing the motor's synchronous speed (50Hz : 1500 r/min, 60 Hz : 1800 r/min) by the gear ratio.

* The actual speed is 2~20% less than the displayed value, depending on the size of the load.

Dimension

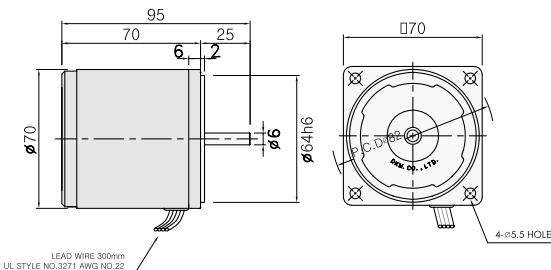
◆ GEARED MOTOR

* MOTOR MODEL : 7RDG□-6G (NO FAN)
 * HEAD MODEL : 7GB□3BMH - 7GB□180BMH



◆ MOTOR ONLY

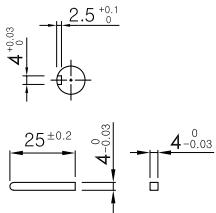
* MOTOR MODEL : 7RD□□-6 (NO FAN)



◆ 32(42)-TABLE1

SIZE(mm)	GEAR RATIO
32	7GB□3BMH - 7GB□18BMH
42	7GB□25BMH - 7GB□180BMH

◆ KEY SPEC



◆ GEARHEAD 출력축 사양

MODEL	출력축 구분
D-CUT TYPE	
7GBD3BMH ~7GBD180BMH	
KEY TYPE	
7GBK3BMH ~7GBK180BMH	

◆ MOTOR OUTPUT

MODEL	SHAFT
GEAR TYPE	
7RDG□-6G	
ROUND TYPE	
7RDS□-6	
D-CUT TYPE	
7RDD□-6	

* Note : Above table indicates output shaft dimension made by user's request and ★ indicates the basic dimension in factory shipping.

Connection Diagrams

Single phase (CW, CCW)	Three phase (CW, CCW)
	Not Available

CW : To rotate the motor in a clockwise(CW) direction, flip switch SW to CW.

CCW : To rotate it in a counterclockwise (CCW) direction, flip switch SW to

- The direction of motor rotation is as viewed from the shaft end of the motor.
- CW represents the clockwise direction, while CCW represents the counterclockwise direction.
- Connection diagrams are also valid for the equivalent round shaft type.
- Change the direction of single-phase motor rotation only after bringing the motor to a stop. If an attempt is made to change the direction of rotation while the motor is rotating, the motor may ignore the reversing command or change its direction after some delay.

REVERSIBLE MOTOR

10W

□70mm(2.76in.)
LEAD WIRE TYPE



LEAD WIRE TYPE MOTOR

■ Motor Specification - 30min. Rating



Model		Output	Voltage		Freq.	Current	Starting Torque			Rated Torque			Rated Speed	Capacitor	
Lead Wire Type	Terminal Box Type		HP	W	VAC	Hz	A	gfcm	mN.m	oz-in	gfcm	mN.m	oz-in	r/min	μF
(TP) 7RDG(S)A-10G	-	1/75 10	Single Phase 110		60	0.4	600	60	8.5	800	80	11.3	1550	3.5	250
(TP) 7RDG(S)B-10G	-		Single Phase 115		60										
(TP) 7RDG(S)C-10G	-		Single Phase 220		50										
(TP) 7RDG(S)D-10G	-		Single Phase 220		60	0.25	600	60	8.5	800	80	11.3	1550		
(TP) 7RDG(S)E-10G	-		Single Phase 230		50										
(TP) 7RDG(S)F-10G	-		Single Phase 230		60										
*	Enter the 'Phase & Voltage' code in the box(□) within the motor model name.														
*	'Pinion Shaft' is for attaching gearhead and 'Round Shaft' is for using motor only.														
(TP)	: Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°C could be available.														

■ Permissible Torque When using gearhead

60Hz

Model	speed RPM (r/min)	600	500	360	300	240	200	144	120	100	72	60	50	45	36	30	24	20	18	15	12	10
Motor/Gearhead	Gear Ratio	3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180
7RDG□-10G / 7GBD□BMH	kgf cm	1.5	1.9	2.5	3.2	4.0	4.9	6.7	8.0	9.7	1.2	15	18	20	22	26	32	40	40	40	40	40
	N.m	0.15	0.19	0.25	0.32	0.40	0.49	0.67	0.80	0.97	1.2	1.5	1.8	2.0	2.2	2.6	3.2	4	4	4	4	4
	lb-in	1.32	1.68	2.21	2.83	3.5	4.3	5.9	7.1	8.6	10.6	13.2	15.9	17.7	20	23	28	35	35	35	35	35

50Hz

Model	speed RPM (r/min)	500	416	300	250	200	166	120	100	83	60	50	41	38	30	25	20	16	15	15	10	8.3
Motor/Gearhead	Gear Ratio	3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180
7RDG□-10G / 7GBD□BMH	kgf cm	1.8	2.3	3.0	3.8	4.8	5.9	8.1	9.6	11.6	14	18	22	24	27	31	38	40	40	40	40	40
	N.m	0.18	0.23	0.3	0.38	0.48	0.59	0.81	0.96	1.16	1.4	1.8	2.2	2.4	2.7	3.1	3.8	4	4	4	4	4
	lb-in	1.59	2.01	2.65	3.39	4.2	5.2	7.1	8.5	10.3	12.7	15.9	19.1	21.2	24	28	34	35	35	35	35	35

* Enter the gear ratio in the box (□) within the model name. A colored background indicates gear shaft rotation in the same direction as the motor shaft ; a white background indicates rotation in the opposite direction.

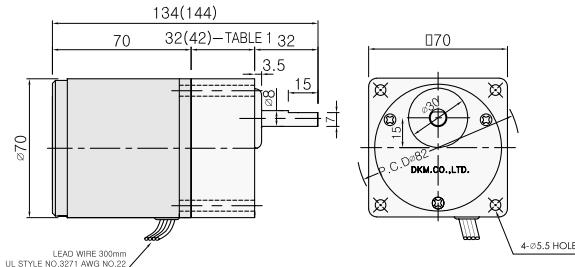
* The speed is calculated by dividing the motor's synchronous speed (50Hz : 1500 r/min, 60 Hz : 1800 r/min) by the gear ratio.

* The actual speed is 2~20% less than the displayed value, depending on the size of the load.

Dimension

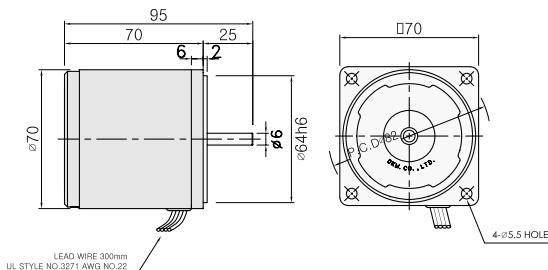
◆ GEARED MOTOR

* MOTOR MODEL : 7RDG□-10G (NO FAN)
 * HEAD MODEL : 7GB□3BMH - 7GB□180BMH



◆ MOTOR ONLY

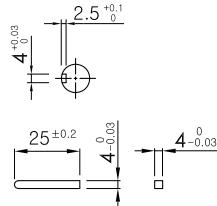
* MOTOR MODEL : 7RD□□-10 (NO FAN)



◆ 32(42)-TABLE1

SIZE(mm)	GEAR RATIO
32	7GB□3BMH - 7GB□180MH
42	7GB□25BMH - 7GB□180BMH

◆ KEY SPEC



◆ GEARHEAD 출력축 사양

MODEL	출력축 구분
D-CUT TYPE	32 15 7.0±1
7GBD3BMH ~7GBD180BMH	★
KEY TYPE	32 25 23 10
7GBK3BMH ~7GBK180BMH	

◆ MOTOR OUTPUT

MODEL	SHAFT
GEAR TYPE	12
7RDG□-10G	
ROUND TYPE	25 Ø6
7RDS□-10	★
D-CUT TYPE	25 15 5.5 Ø6
7RDD□-10	

* Note : Above table indicates output shaft dimension made by user's request and ★ indicates the basic dimension in factory shipping.

Connection Diagrams

Single phase (CW, CCW)	Three phase (CW, CCW)
<p>CW : To rotate the motor in a clockwise(CW) direction, flip switch SW to CW. CCW : To rotate it in a counterclockwise(CCW) direction, flip switch SW to CCW.</p>	<p>Not Available</p>

- The direction of motor rotation is as viewed from the shaft end of the motor.
- CW represents the clockwise direction, while CCW represents the counterclockwise direction.
- Connection diagrams are also valid for the equivalent round shaft type.
- Change the direction of single-phase motor rotation only after bringing the motor to a stop. If an attempt is made to change the direction of rotation while the motor is rotating, the motor may ignore the reversing command or change its direction after some delay.

REVERSIBLE MOTOR 15W

□80mm(3.15in.)



LEAD WIRE TYPE MOTOR



TERMINAL BOX TYPE MOTOR

■ Motor Specification - 30min. Rating



Model		Output	Voltage		Freq.	Current	Starting Torque		Rated Torque		Rated Speed	Capacitor			
Lead Wire Type	Terminal Box Type		HP	W	VAC	Hz	A	gfcm	mN.m	oz-in	gfcm	mN.m	oz-in	r/min	μF
(TP) 8RDG(S)A-15G	8RDG(S)A-15G-T	1/50 15	Single Phase 110	60	0.45	800	80	11.3	1000	100	14.1	1500	6.0	250	
(TP) 8RDG(S)B-15G	8RDG(S)B-15G-T		Single Phase 115	60											
(TP) 8RDG(S)C-15G	8RDG(S)C-15G-T		Single Phase 220	50											
(TP) 8RDG(S)D-15G	8RDG(S)D-15G-T		Single Phase 220	60	0.28	800	80	11.3	1000	100	14.1	1500			
(TP) 8RDG(S)E-15G	8RDG(S)E-15G-T		Single Phase 230	50											
(TP) 8RDG(S)F-15G	8RDG(S)F-15G-T		Single Phase 230	60											

* Enter the 'Phase & Voltage' code in the box(□) within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'Round Shaft' is for using motor only.

(TP) : Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°C could be available.

■ Permissible Torque When using gearhead

60Hz

Model	speed RPM (r/min)	600	500	417	360	300	240	200	144	120	100	72	60	50	45	36	30	24	20	18	15	12	10	7	6	5
Motor/Gearhead	Gear Ratio	3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180	250	300	360	
8RDG□-15G / 8GBK□BMH	kgf.cm	2.9	3.5	4.9	5.8	7.3	8.7	12.2	14.6	17.5	21.9	26.3	31.5	36.5	39.6	47.5	59.4	71.3	79.2	80	80	80	80	80	80	80
	N.m	0.29	0.35	0.49	0.58	0.73	0.87	1.2	1.5	1.8	2.2	2.6	3.2	4.0	4.8	5.9	7.1	7.9	8	8	8	8	8	8	8	8
	lb-in	2.6	3.1	4.3	5.1	6.4	7.7	11	13	15	19	23	28	32	35	42	52	63	70	71	71	71	71	71	71	71

50Hz

Model	speed RPM (r/min)	500	417	360	300	250	200	167	120	100	83	60	50	42	38	30	25	20	17	15	13	10	8	6	5	5
Motor/Gearhead	Gear Ratio	3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180	250	300	360	
8RDG□-15G / 8GBK□BMH	kgf.cm	3.4	4.1	5.7	6.8	8.5	10.2	14.2	17.0	20.4	25.6	30.7	36.8	38.8	46.2	55.4	69.2	80	80	80	80	80	80	80	80	80
	N.m	0.34	0.41	0.57	0.68	0.85	1.02	1.4	1.7	2.0	2.6	3.1	3.7	3.8	4.6	5.5	6.9	8	8	8	8	8	8	8	8	8
	lb-in	3.0	3.6	5.0	6.0	7.5	9.0	13	15	18	23	27	32	34	41	49	61	71	71	71	71	71	71	71	71	71

* Enter the gear ratio in the box (□) within the model name. A colored background indicates gear shaft rotation in the same direction as the motor shaft ; a white background indicates rotation in the opposite direction.

* The speed is calculated by dividing the motor's synchronous speed (50Hz : 1500 r/min, 60 Hz : 1800 r/min) by the gear ratio.

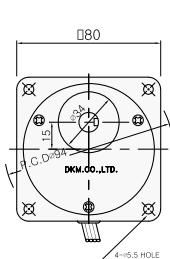
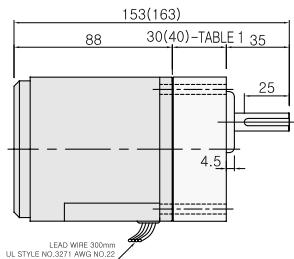
* The actual speed is 2~20% less than the displayed value, depending on the size of the load.

* If more slow speed is needed than above value, use decimal gearhead with a gear ratio of 10:1 could be used between general gearhead and motor. Even in this case, just speed will be reduced without increase in permissible torque; the maximum permissible torque is 80kgfcm (8N.m, 71lb-in).

Dimension

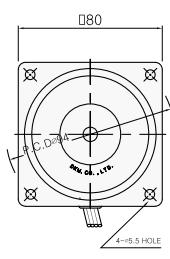
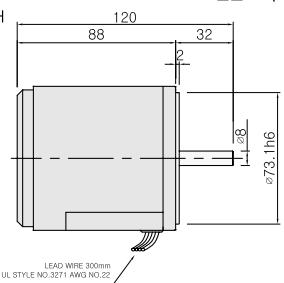
LEAD WIRE TYPE

◆ GEARED MOTOR * MOTOR MODEL : 8RDG□-15G (NO FAN)
* HEAD MODEL : 8GB□3BMH - 8GB□360BMH



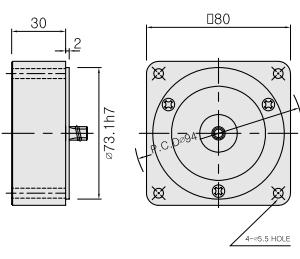
MOTOR ONLY

* MOTOR MODEL : 8RDD□-15 (NO FAN)



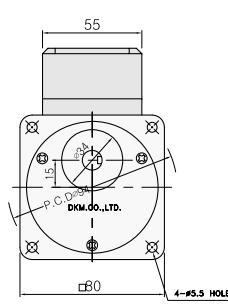
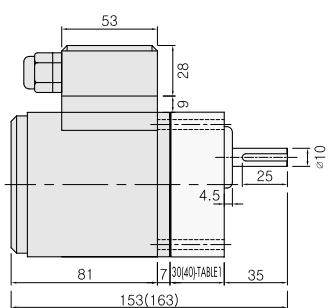
INTER-DECIMAL GEARHEAD

* MODEL : 8XD10M □

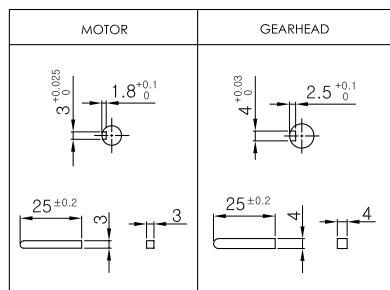


TERMINAL BOX TYPE

* MOTOR MODEL :
8RDG□-15G (NO FAN)



KEY SPEC



WEIGHT

PART	WEIGHT(Kg)
MOTOR	1.6
DECIMAL GEARHEAD	0.44
GEAR	0.48
HEAD	0.61
8GB□3BMH ~8GB360BMH	0.67
8GB□200BMH ~8GB□360BMH	0.63

MOTOR OUTPUT

GEARHEAD OUTPUT

MODEL	SHAFT
ROUND TYPE	
8GBS3BMH ~8GB360BMH	
D-CUT TYPE	
8GBD3BMH ~8GBD360BMH	
KEY TYPE	
8GBK3BMH ~8GBK360BMH	

MODEL	SHAFT
8RDG□-15G	
ROUND TYPE	
8RDS□-15	
D-CUT TYPE	
8RDD□-15	
KEY TYPE	
8RDK□-15	

* Note : Above table indicates output shaft dimension made by user's request and ★ indicates the basic dimension in factory shipping.

Connection Diagrams

Single phase (CW, CCW)	Three phase (CW, CCW)
 CW : To rotate the motor in a clockwise(CW) direction, flip switch SW to CW. CCW : To rotate it in a counterclockwise (CCW) direction, flip switch SW to CCW.	Not Available

- The direction of motor rotation is as viewed from the shaft end of the motor.
- CW represents the clockwise direction, while CCW represents the counterclockwise direction.
- Connection diagrams are also valid for the equivalent round shaft type.
- Change the direction of single-phase motor rotation only after bringing the motor to a stop. If an attempt is made to change the direction of rotation while the motor is rotating, the motor may ignore the reversing command or change its direction after some delay.

REVERSIBLE MOTOR

25W

□80mm(3.15in.)



LEAD WIRE TYPE MOTOR



TERMINAL BOX TYPE MOTOR



■ Motor Specification - 30min. Rating

REVERSIBLE 25W

Model		Output	Voltage		Freq.	Current	Starting Torque		Rated Torque		Rated Speed	Capacitor				
Lead Wire Type	Terminal Box Type		HP	W	VAC	Hz	A	gfcm	mN.m	oz-in	gfcm	mN.m	oz-in	r/min	μF	VAC
(TP) 8RDG(S)A-25G	8RDG(S)A-25G-T	1/30 25	Single Phase 110		60	0.75	1400	140	20	1700	170	24	1550	10.0	250	
(TP) 8RDG(S)B-25G	8RDG(S)B-25G-T		Single Phase 115		60											
(TP) 8RDG(S)C-25G	8RDG(S)C-25G-T		Single Phase 220		50						1920	192	27	1300		
(TP) 8RDG(S)D-25G	8RDG(S)D-25G-T		Single Phase 220		60	0.35	1400	140	20	1600	160	23	1550			
(TP) 8RDG(S)E-25G	8RDG(S)E-25G-T		Single Phase 230		50						1920	192	27	1300	2.5	400
(TP) 8RDG(S)F-25G	8RDG(S)F-25G-T		Single Phase 230		60						1600	160	23	1550		

* Enter the 'Phase & Voltage' code in the box(□) within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'Round Shaft' is for using motor only.

(TP): Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°C could be available.

■ Permissible Torque When using gearhead

60Hz

Model	speed RPM (r/min)	600	500	360	300	240	200	144	120	100	72	60	50	45	36	30	24	20	18	15	12	10	7	6	5		
Motor/Gearhead	Gear Ratio	3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180	250	300	360		
8RDG□-25G / 8GBK□ BMH	kgf cm	4.4	5.2	7.3	8.7	10.9	13.1	18.2	21.9	26.2	32.9	39.4	47.3	52.6	59.4	71.3	80	80	80	80	80	80	80	80	80		
	N.m	0.44	0.52	0.73	0.87	1.09	1.31	1.82	2.19	2.62	3.29	3.9	4.7	5.2	5.9	7.1	8	8	8	8	8	8	8	8	8	8	
	lb-in	3.9	4.6	6.4	7.7	9.6	12	16	19	23	29	35	42	46	52	63	71	71	71	71	71	71	71	71	71	71	71

50Hz

Model	speed RPM (r/min)	500	417	300	250	200	167	120	100	83	60	50	42	38	30	25	20	17	15	13	10	8	6	5	4		
Motor/Gearhead	Gear Ratio	3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180	250	300	360		
8RDG□-25G / 8GBK□ BMH	kgf cm	5.3	6.4	8.9	10.7	13.4	16.0	22.3	26.7	32.1	40.2	48.2	57.8	64.2	72.6	80	80	80	80	80	80	80	80	80	80		
	N.m	0.53	0.64	0.89	1.07	1.34	1.60	2.23	2.67	3.21	4.02	4.8	5.8	6.4	7.3	8	8	8	8	8	8	8	8	8	8	8	
	lb-in	4.7	5.7	7.9	9.4	11.8	14	20	24	28	35	43	51	57	64	71	71	71	71	71	71	71	71	71	71	71	71

* Enter the gear ratio in the box (□) within the model name. A colored background indicates gear shaft rotation in the same direction as the motor shaft ; a white background indicates rotation in the opposite direction.

* The speed is calculated by dividing the motor's synchronous speed (50Hz : 1500 r/min, 60 Hz : 1800 r/min) by the gear ratio.

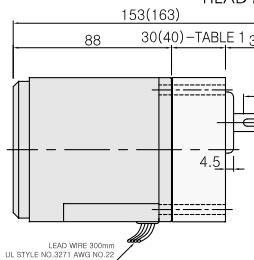
* The actual speed is 2~20% less than the displayed value, depending on the size of the load.

* If more slow speed is needed than above value, use decimal gearhead with a gear ratio of 10:1 could be used between general gearhead and motor. Even in this case, just speed will be reduced without increase in permissible torque; the maximum permissible torque is 80kgfcm (8N.m, 71lb-in).

Dimension

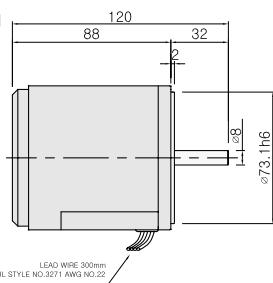
● LEAD WIRE TYPE

◆ GEARED MOTOR * MOTOR MODEL : 8RDG□-25G(NO FAN)
* HEAD MODEL : 8GB□3BMH - 8GB□360BMH



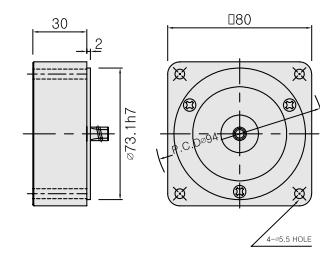
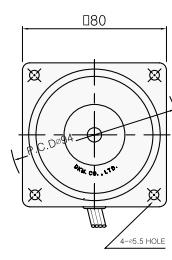
◆ MOTOR ONLY

* MOTOR MODEL : 8RD□-25 (NO FAN)



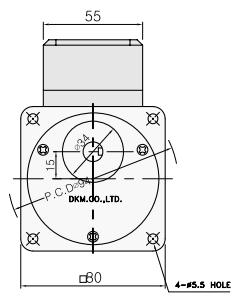
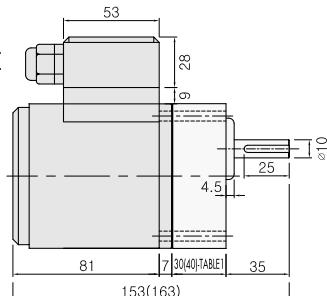
◆ INTER-DECIMAL GEARHEAD

* MODEL : 8XD10M □

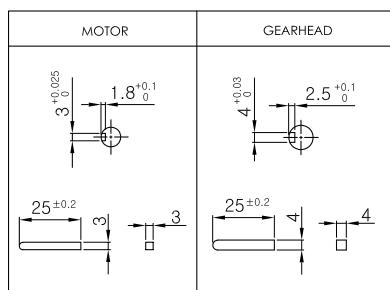


● TERMINAL BOX TYPE

* MOTOR MODEL :
8RDG□-25G(NO FAN)



◆ KEY SPEC



◆ 30(40)-TABLE1

SIZE(mm)	GEAR RATIO
30	8GB□3BMH - 8GB□18BMH
40	8GB□25BMH - 8GB□360BMH

◆ WEIGHT

PART	WEIGHT(Kg)
MOTOR	1.6
DECIMAL GEARHEAD	0.44
GEAR HEAD	0.44
8GB□3BMH - 8GB□18BMH	0.48
8GB□25BMH - 8GB□30BMH	0.61
8GB□36BMH - 8GB□180BMH	0.67
8GB□200BMH - 8GB□360BMH	0.63

◆ GEARHEAD OUTPUT

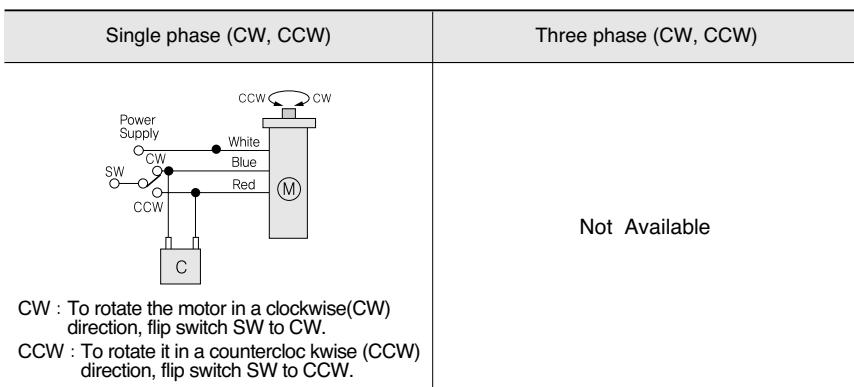
MODEL	SHAFT
ROUND TYPE	35
8GBS3BMH ~8GBS360BMH	Ø10
D-CUT TYPE	35
8GBD3BMH ~8GBD360BMH	Ø10
KEY TYPE	35
8GBK3BMH ~8GBK360BMH	Ø10

◆ MOTOR OUTPUT

MODEL	SHAFT
GEAR TYPE	11
8RDG□-25G	32
ROUND TYPE	Ø8
8RDS□-25	32
D-CUT TYPE	32
8RDD□-25	25
KEY TYPE	32
8RDK□-25	25

* Note : Above table indicates output shaft dimension made by user's request and ★ indicates the basic dimension in factory shipping.

Connection Diagrams



CW : To rotate the motor in a clockwise(CW) direction, flip switch SW to CW.

CCW : To rotate it in a counterclockwise (CCW) direction, flip switch SW to CCW.

- The direction of motor rotation is as viewed from the shaft end of the motor.
- CW represents the clockwise direction, while CCW represents the counterclockwise direction.
- Connection diagrams are also valid for the equivalent round shaft type.
- Change the direction of single-phase motor rotation only after bringing the motor to a stop. If an attempt is made to change the direction of rotation while the motor is rotating, the motor may ignore the reversing command or change its direction after some delay.

REVERSIBLE MOTOR 40W

□90mm(3.54in.)



LEAD WIRE TYPE MOTOR

TERMINAL BOX TYPE MOTOR



■ Motor Specification - 30min. Rating (Continuous : F2 fan)

Model		Output	Voltage		Freq.	Current	Starting Torque			Rated Torque		Rated Speed	Capacitor			
Lead Wire Type	Terminal Box Type		HP	W	VAC	Hz	A	gfcm	mN.m	oz-in	gfcm	mN.m	oz-in	r/min	μF	VAC
(TP) 9RDG(D)A-40G	9RDG(D)A-40G-T	1/15 40	Single Phase 110			60	1.0	2600	260	37	2600	260	37	1550	16.0	250
(TP) 9RDG(D)B-40G	9RDG(D)B-40G-T		Single Phase 115			60		2600	260	37	2600	260	37	1550	16.0	250
(TP) 9RDG(D)C-40G	9RDG(D)C-40G-T		Single Phase 220			50	0.5	2600	260	37	3000	300	42	1350		
(TP) 9RDG(D)D-40G	9RDG(D)D-40G-T		Single Phase 220			60		2600	260	37	2600	260	37	1550		
(TP) 9RDG(D)E-40G	9RDG(D)E-40G-T		Single Phase 230			50	0.5	2600	260	37	3000	300	42	1350		
(TP) 9RDG(D)F-40G	9RDG(D)F-40G-T		Single Phase 230			60		2600	260	37	2600	260	37	1550		

* Enter the 'Phase & Voltage' code in the box(□) within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'D-Cut Shaft' is for using motor only.

(TP) : Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°C could be available.

■ Permissible Torque When using gearhead

60Hz

Model	speed RPM (r/min)	900	600	500	360	300	240	200	180	144	120	100	72	60	50	45	36	30	24	20	18	15	12	10
Motor/Gearhead	Gear Ratio	2	3	3.6	5	6	7.5	9	10	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180
9RDG□-40G / 9GBK□MH		kgf.cm	5.0	6.8	8.2	11.3	13.6	17.0	20.4	22.7	28.4	34.0	40.8	51.1	61.3	73.6	81.5	100	100	100	100	100	100	100
		N.m	0.50	0.68	0.82	1.13	1.36	1.70	2.04	2.27	2.84	3.40	4.08	5.11	6.1	7.4	8.2	10	10	10	10	10	10	10
		lb-in	4.4	6.0	7.2	10.0	12.0	15.0	18.0	20.0	25.1	30.0	36.0	45.1	54.1	65.0	72.0	88	88	88	88	88	88	88

50Hz

Model	speed RPM (r/min)	750	500	417	300	250	200	167	150	120	100	83	60	50	42	38	30	25	20	17	15	13	10	8
Motor/Gearhead	Gear Ratio	2	3	3.6	5	6	7.5	9	10	12.5	15	18	25	30	36	40	50	60	75	90	100	120	150	180
9RDG□-40G / 9GBK□MH		kgf.cm	6.0	8.3	9.9	13.8	16.5	20.7	24.8	27.5	34.4	41.3	49.6	62.1	74.5	89.4	99.1	100	100	100	100	100	100	100
		N.m	0.60	0.38	0.99	1.38	1.65	2.07	2.48	2.75	3.44	4.13	4.96	6.21	7.5	8.9	9.9	10	10	10	10	10	10	10
		lb-in	5.3	7.3	8.7	12.2	14.6	18.3	21.9	24.3	30.4	36.5	43.8	54.8	65.8	78.9	87.5	88	88	88	88	88	88	88

* Enter the gear ratio in the box (□) within the gearhead model name. A colored background indicates gear shaft rotation in the same direction as the motor shaft ; a white background indicates rotation in the opposite direction.

* The speed is calculated by dividing the motor's synchronous speed (50Hz : 1500 r/min, 60 Hz : 1800 r/min) by the gear ratio.

* The actual speed is 2~20% less than the displayed value, depending on the size of the load.

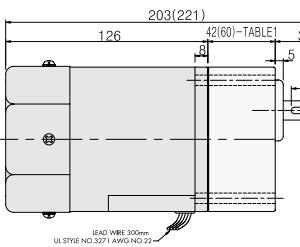
* If more slow speed is needed than above value, use decimal gearhead with a gear ratio of 10:1 could be used between general gearhead and motor. Even in this case, just speed will be reduced without increase in permissible torque; the maximum permissible torque is 100kgfcm (10N.m, 88lb-in).

Dimension

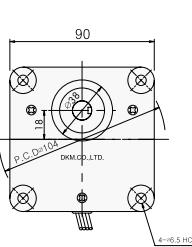
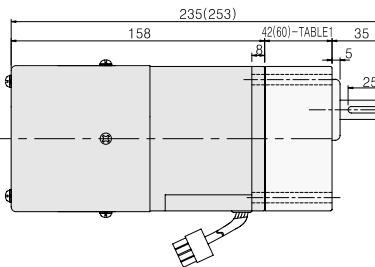
● LEAD WIRE TYPE

◆ GEARED MOTOR

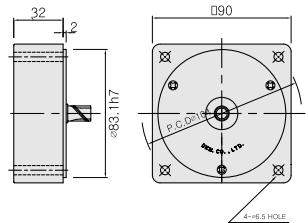
* MOTOR MODEL : 9RDG□-40FG (GENERAL FAN)
* GEARHEAD MODEL : 9GB□3MH - 9GB□180MH



* MOTOR MODEL : 9RDG□-40F2G (POWERFUL FAN)
* GEARHEAD MODEL : 9GB□3BH - 9GB□180BH

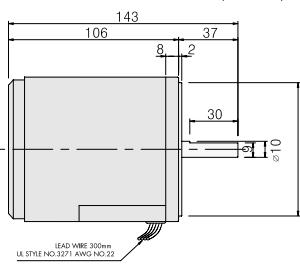


◆ INTER-DECIMAL GEARHEAD
* MODEL : 9XD10M □

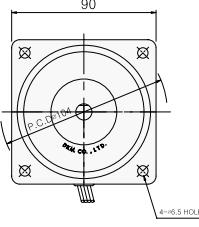
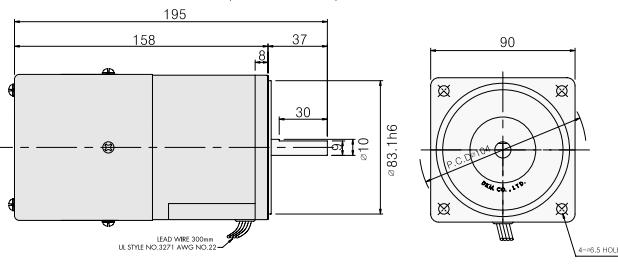


◆ MOTOR ONLY

* MOTOR MODEL : 9RD□□-40 (NO FAN)



* MOTOR MODEL : 9RD□□-40F2 (POWERFUL FAN)



◆ GEARHEAD OUTPUT

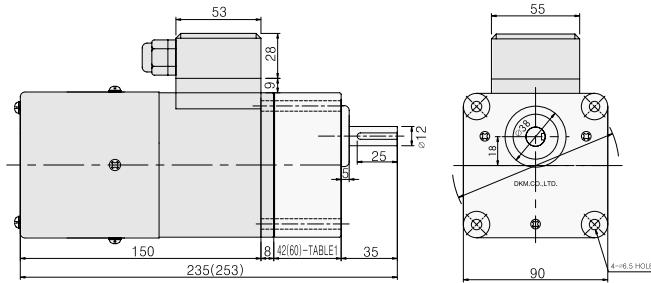
MODEL	SHAFT
ROUND TYPE	35
9GBS3MH ~9GBS180MH	φ12
D-CUT TYPE	35
9GDB3MH ~9GDB180MH	φ12
KEY TYPE	35
9GBK3MH ~9GBK180MH	φ12

◆ MOTOR OUTPUT

MODEL	SHAFT
GEAR TYPE	17.5
9RDG□-40G	37
ROUND TYPE	φ10
9RDS□-40	37
D-CUT TYPE	30
9RDD□-40	37
KEY TYPE	25
9RDK□-40	37

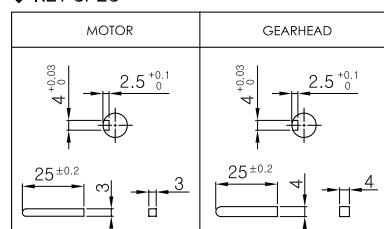
● TERMINAL BOX TYPE

* MOTOR MODEL :
9RDG□-40F2GT (POWERFUL FAN)



* Note : There are 3 kinds of fan type (No Fan / General Fan / Powerful Fan).
Customer can choose fan type according to wanted rating time.

◆ KEY SPEC



◆ WEIGHT

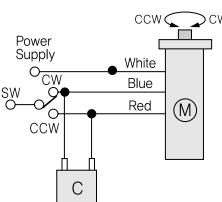
PART	WEIGHT(Kg)
MOTOR	2.4
DECIMAL GEARHEAD	0.5
GEAR HEAD	0.67
9GB□3MH - 9GB□15MH	0.96
9GB□18MH - 9GB□30MH	1.07
9GB□36MH - 9GB□180MH	

* Note : Above table indicates output shaft dimension made by user's request
and ★ indicates the basic dimension in factory shipping.

◆ 42(60)-TABLE1

SIZE(mm)	GEAR RATIO
42	9GB□3MH - 9GB□15MH
60	9GB□18MH - 9GB□180MH

■ Connection Diagrams

Single phase (CW, CCW)	Three phase (CW, CCW)
 <p>CW : To rotate the motor in a clockwise(CW) direction, flip switch SW to CW. CCW : To rotate it in a counterclockwise (CCW) direction, flip switch SW to CCW.</p>	Not Available

- The direction of motor rotation is as viewed from the shaft end of the motor.
- CW represents the clockwise direction, while CCW represents the counterclockwise direction.
- Connection diagrams are also valid for the equivalent round shaft type.
- Change the direction of single-phase motor rotation only after bringing the motor to a stop. If an attempt is made to change the direction of rotation while the motor is rotating, the motor may ignore the reversing command or change its direction after some delay.

REVERSIBLE MOTOR 60W

□90mm(3.54in.)



LEAD WIRE TYPE MOTOR
+ PB TYPE GEARHEAD

LEAD WIRE TYPE MOTOR
+ PF TYPE GEARHEAD

TERMINAL BOX TYPE MOTOR
+ PF TYPE GEARHEAD

■ Motor Specification - 30min. Rating (Continuous : F2 fan)



Model		Output	Voltage		Freq.	Current	Starting Torque			Rated Torque		Rated Speed	Capacitor			
Lead Wire Type	Terminal Box Type		HP	W			VAC	Hz	A	gfcm	mN.m	oz-in		r/min	μF	VAC
TP 9RDG(D)A-60FP	9RDG(D)A-60FP-T	1/12 60	Single Phase 110		60	1.40	4000	400	57	3800	380	54	1550	5.0 400	20	250
TP 9RDG(D)B-60FP	9RDG(D)B-60FP-T		Single Phase 115		60		4000	400	57	3800	380	54	1550		20	250
TP 9RDG(D)C-60FP	9RDG(D)C-60FP-T		Single Phase 220		50	0.70	4000	400	57	4560	456	65	1350		5.0	400
TP 9RDG(D)D-60FP	9RDG(D)D-60FP-T		Single Phase 220		60		4000	400	57	3800	380	54	1550		5.0	400
TP 9RDG(D)E-60FP	9RDG(D)E-60FP-T		Single Phase 230		50	0.70	4000	400	57	4560	456	65	1350		5.0	400
TP 9RDG(D)F-60FP	9RDG(D)F-60FP-T		Single Phase 230		60		4000	400	57	3800	380	54	1550		5.0	400

* Enter the 'Phase & Voltage' code in the box(□) within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'D-Cut Shaft' is for using motor only.

(TP) : Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°C could be available.

■ Permissible Torque When using gearhead

60Hz

Model	speed RPM (r/min)	900	600	500	360	300	240	200	144	120	100	90	72	60	50	45	36	30	24	20	18	15	12	10	
Motor/Gearhead	Gear Ratio	2	3	3.6	5	6	7.5	9	12.5	15	18	20	25	30	36	40	50	60	75	90	100	120	150	180	
9RDG□-60P	9PBK□BH 9PFK□BH	kgf cm N.m lb-in	7.5 0.8 6.6	9.7 1.0 8.6	11.7 1.2 10	16.2 1.6 14	19.4 2.4 17	24.3 2.9 21	29.2 3.7 26	36.5 4.4 32	43.8 5.3 39	52.6 5.9 46	59.0 6.6 52	66.0 6.6 58	79.2 7.9 70	95 9.5 84	106 10.6 94	132 13.2 117	158 15.8 140	177 17.7 156	200 20 177	200 20 177	200 20 177	200 20 177	200 20 177

50Hz

Model	speed RPM (r/min)	750	500	417	300	250	200	167	120	100	83	90	60	50	42	38	30	25	20	17	15	13	10	8
Motor/Gearhead	Gear Ratio	2	3	3.6	5	6	7.5	9	12.5	15	18	20	25	30	36	40	50	60	75	90	100	120	150	180
9RDG□-60P	9PBK□BH 9PFK□BH	kgf cm N.m lb-in	10.0 1.0 8.8	12.2 1.2 10.5	14.6 1.5 12.9	20.3 2.0 17.9	24 2.4 21.5	30 3.0 26.8	37 3.7 32.2	46 4.6 40.3	55 5.5 48.4	66 6.6 58.0	72 7.2 63.6	83 8.3 72.8	99 9.9 87	119 11.9 105	132 13.2 117	165 16.5 146	198 20 175	200 20 177	200 20 177	200 20 177	200 20 177	200 20 177

* Enter the gear ratio in the box (□) within the gearhead model name. A colored background indicates gear shaft rotation in the same direction as the motor shaft ; a white background indicates rotation in the opposite direction.

* The speed is calculated by dividing the motor's synchronous speed (50Hz : 1500 r/min, 60 Hz : 1800 r/min) by the gear ratio.

* The actual speed is 2~20% less than the displayed value, depending on the size of the load.

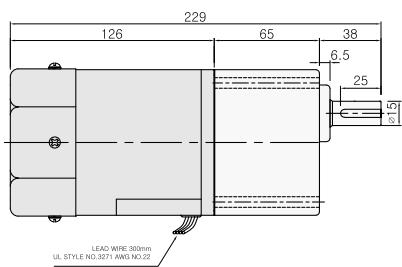
* If more slow speed is needed than above value, use decimal gearhead with a gear ratio of 10:1 could be used between general gearhead and motor. Even in this case, just speed will be reduced without increase in permissible torque; the maximum permissible torque is 200kgfcm (20N.m, 177lb-in).

Dimension

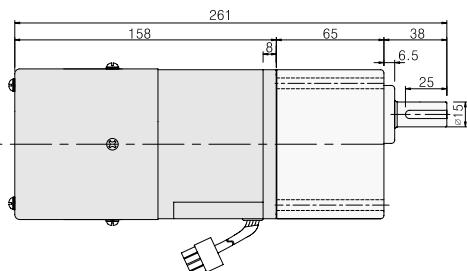
● LEAD WIRE TYPE

◆ GEARED MOTOR

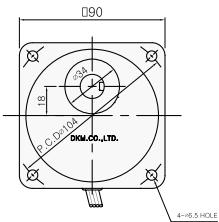
* MOTOR MODEL : 9RDG□-60F (GENERAL FAN)



* MOTOR MODEL : 9RDG□-60F2P (POWERFUL FAN)

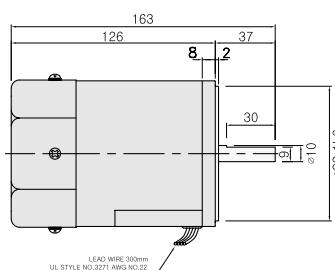


* GEARHEAD MODEL:
9PB□3BH - 9PB□180BH

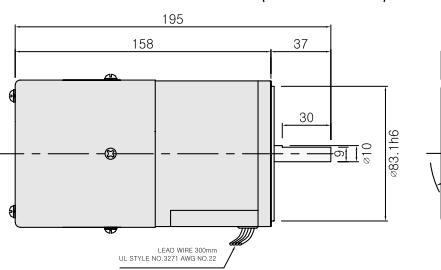


◆ MOTOR ONLY

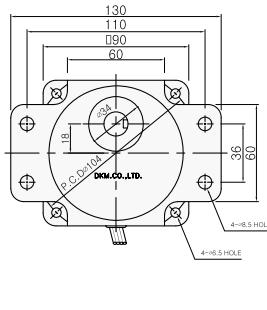
* MOTOR MODEL : 9RDD□-60F (GENERAL FAN)



* MOTOR MODEL : 9RD□□-60F2 (POWERFUL FAN)

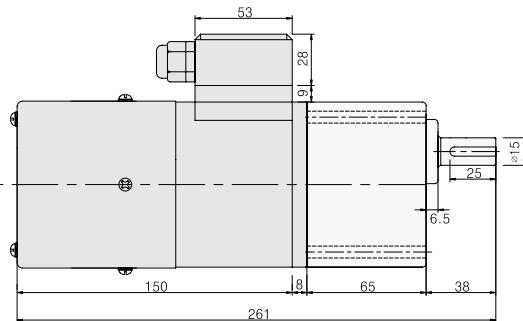


* GEARHEAD MODEL:
9PF□3BH - 9PF□180BH



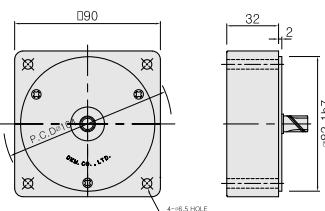
● TERMINAL BOX TYPE

* MOTOR MODEL : 9RDG□-60F2P-T (POWERFUL FAN)



◆ INTER-DECIMAL GEARHEAD

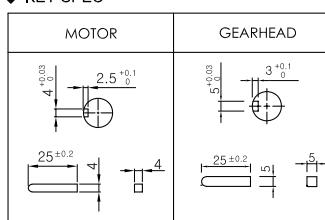
* MODEL : 9XD10M□



◆ GEARHEAD OUTPUT

MODEL	SHAFT
ROUND TYPE	38
9PD□3BH ~9PD□180BH	38
D-CUT TYPE	38
9PD□3BH ~9PD□180BH	38
KEY TYPE	38
9PK3BH ~9PK180BH	38

◆ KEY SPEC



◆ WEIGHT

PART	WEIGHT(Kg)
MOTOR	2.6
DECIMAL GEARHEAD	0.5
GEAR HEAD	
9P□□3BH ~9P□□9BH	1.3
9P□□12.5BH ~9P□□18BH	1.3
9P□□25BH ~9P□□60BH	1.4
9P□□90BH ~9P□□180BH	1.4

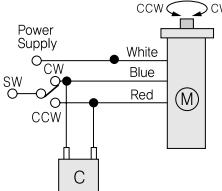
◆ MOTOR OUTPUT

MODEL	SHAFT
GEAR TYPE	18.5
9RDG□-60□ P	37
ROUND TYPE	37
9RDS□-60□	37
D-CUT TYPE	37
9RDD□-60□	37
KEY TYPE	37
9RDK□-60□	37

* Note : There are 2 kinds of fan type (General Fan / Powerful Fan). Customer can choose fan type according to wanted rating time.

* Note : Above table indicates output shaft dimension made by user's request and ★ indicates the basic dimension in factory shipping.

■ Connection Diagrams

Single phase (CW, CCW)	Three phase (CW, CCW)
 <p>CW : To rotate the motor in a clockwise(CW) direction, flip switch SW to CW. CCW : To rotate it in a counterclockwise (CCW) direction, flip switch SW to CCW.</p>	Not Available

- The direction of motor rotation is as viewed from the shaft end of the motor.
- CW represents the clockwise direction, while CCW represents the counterclockwise direction.
- Connection diagrams are also valid for the equivalent round shaft type.
- Change the direction of single-phase motor rotation only after bringing the motor to a stop. If an attempt is made to change the direction of rotation while the motor is rotating, the motor may ignore the reversing command or change its direction after some delay.

REVERSIBLE MOTOR 90W

□90mm(3.54in.)



LEAD WIRE TYPE MOTOR
+ PB TYPE GEARHEAD

LEAD WIRE TYPE MOTOR
+ PF TYPE GEARHEAD

TERMINAL BOX TYPE MOTOR
+ PF TYPE GEARHEAD

LEAD WIRE TYPE MOTOR
+ HB TYPE GEARHEAD

Motor Specification - 30min. Rating (Continuous : F2 fan)



Model		Output	Voltage		Freq.	Current	Starting Torque			Rated Torque			Rated Speed	Capacitor		
Lead Wire Type	Terminal Box Type		HP	W			VAC	Hz	A	gfcm	mN.m	oz-in	gfcm	mN.m	oz-in	r/min
(TP) 9RDG(D)A-90FP(H)	9RDG(D)A-90FP(H)-T	1/8 90	Single Phase 110		60	2.2	5500	550	78	5700	570	81	1500	25	250	
(TP) 9RDG(D)B-90FP(H)	9RDG(D)B-90FP(H)-T		Single Phase 115		60											
(TP) 9RDG(D)C-90FP(H)	9RDG(D)C-90FP(H)-T		Single Phase 220		50								6840	684	97	1300
(TP) 9RDG(D)D-90FP(H)	9RDG(D)D-90FP(H)-T		Single Phase 220		60	1.2	5500	550	78	5700	570	81	1500			1500
(TP) 9RDG(D)E-90FP(H)	9RDG(D)E-90FP(H)-T		Single Phase 230		50								6840	684	97	1300
(TP) 9RDG(D)F-90FP(H)	9RDG(D)F-90FP(H)-T		Single Phase 230		60								5700	570	81	1500

* Enter the 'Phase & Voltage' code in the box(□) within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'D-Cut Shaft' is for using motor only.

(TP) : Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°C could be available.

Permissible Torque When using gearhead

60Hz

Model	speed RPM (r/min)	900	600	500	360	300	240	200	144	120	100	90	72	60	50	45	36	30	24	20	18	15	12	10
Motor/Gearhead	Gear Ratio	2	3	3.6	5	6	7.5	9	12.5	15	18	20	25	30	36	40	50	60	75	90	100	120	150	180
9RDG□-90FP / 9PBK□BH	9PBK□BH	kgf cm	12	14.6	17.5	24.3	29.2	36.5	43.7	54.8	65.7	78.8	88.0	99	119	143	158	198	200	200	200	200	200	200
	9PFK□BH	N.m	1.2	1.5	1.8	2.4	2.9	3.7	4.4	5.5	6.6	7.9	8.8	9.9	12	14	16	20	20	20	20	20	20	20
		lb-in	10.6	12.9	15.5	21.5	25.8	32.2	38.6	48.4	58.0	69.6	77.7	87.4	105	126	140	175	177	177	177	177	177	177
9RDG□-90FH / 9HBK□BH	9HBK□BH	kgf cm	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	198	232	259	300	300	300	300
		N.m	-	-	-	-	-	-	-	-	-	-	-	-	-	-	20	23	26	30	30	30	30	30
		lb-in	-	-	-	-	-	-	-	-	-	-	-	-	-	-	175	205	229	265	265	265	265	265

50Hz

Model	speed RPM (r/min)	750	500	417	300	250	200	167	120	100	83	75	60	50	42	38	30	25	20	17	15	13	10	8
Motor/Gearhead	Gear Ratio	2	3	3.6	5	6	7.5	9	12.5	15	18	20	25	30	36	40	50	60	75	90	100	120	150	180
9RDG□-90FP / 9PBK□BH	9PBK□BH	kgf cm	15	18.2	21.9	30.4	36.5	45.6	54.7	68.4	82.1	98.6	110	124	150	180	199	200	200	200	200	200	200	200
	9PFK□BH	N.m	1.5	1.8	2.2	3.0	3.7	4.6	5.5	6.8	8.2	9.9	11	12	15	18	20	20	20	20	20	20	20	20
		lb-in	13.2	16.1	19.3	26.8	32.2	40.3	48.3	60	72	87	91	109	132	159	176	177	177	177	177	177	177	177
9RDG□-90FH / 9HBK□BH	9HBK□BH	kgf cm	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	241	289	300	300	300	300	300
		N.m	-	-	-	-	-	-	-	-	-	-	-	-	-	-	24	29	30	30	30	30	30	30
		lb-in	-	-	-	-	-	-	-	-	-	-	-	-	-	-	213	255	265	265	265	265	265	265

* Enter the gear ratio in the box (□) within the gearhead model name. A colored background indicates gear shaft rotation in the same direction as the motor shaft ; a white background indicates rotation in the opposite direction.

* The speed is calculated by dividing the motor's synchronous speed (50Hz : 1500 r/min, 60 Hz : 1800 r/min) by the gear ratio.

* The actual speed is 2~20% less than the displayed value, depending on the size of the load.

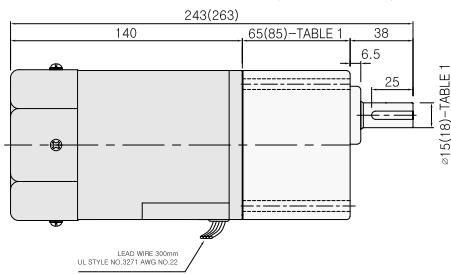
* If more slow speed is needed than above value, use decimal gearhead with a gear ratio of 10:1 could be used between general gearhead and motor. Even in this case, just speed will be reduced without increase in permissible torque; the maximum permissible torque is 200kgfcm (P type) / 300kgfcm (H type).

Dimension

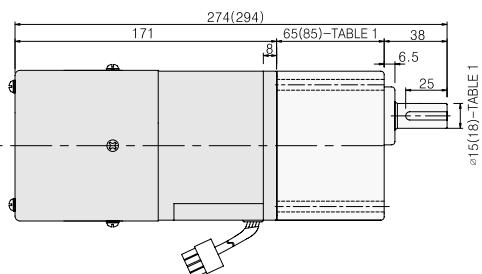
● LEAD WIRE TYPE

◆ GEARED MOTOR

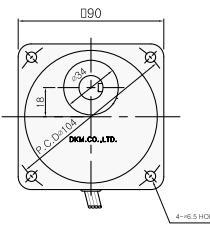
* MOTOR MODEL : 9RDG□-90FP(H)(GENERAL FAN)



* MOTOR MODEL : 9RDG□-90F2P (POWERFUL FAN)

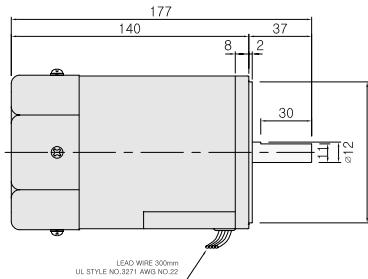


* GEARHEAD MODEL :
9PB □ 3BH - 9PB □ 180BH

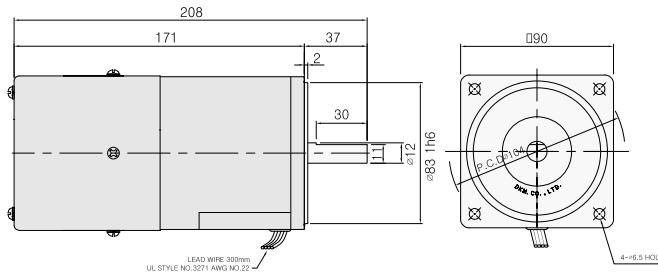


◆ MOTOR ONLY

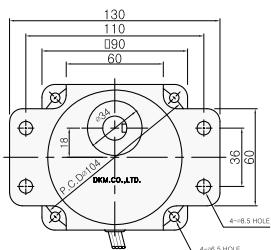
* MOTOR MODEL : 9RD□□-90F (GENERAL FAN)



* MOTOR MODEL : 9RD□□-90F2 (POWERFUL FAN)

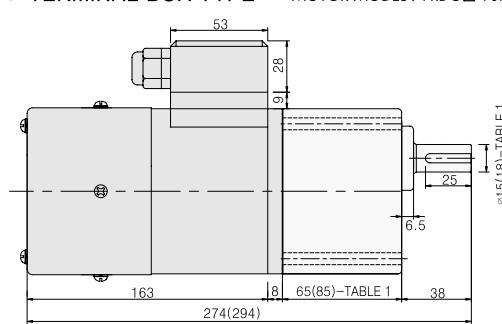


* GEARHEAD MODEL :
9PF □ 3BH - 9PF □ 180BH



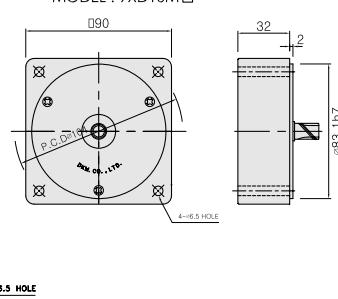
● TERMINAL BOX TYPE

* MOTOR MODEL : 9RDG□-90F2P.T (POWERFUL FAN)

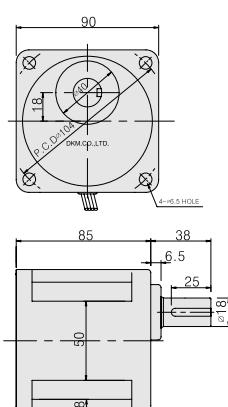


◆ INTER-DECIMAL GEARHEAD

* MODEL : 9XD10M□



* GEARHEAD MODEL :
9HB □ 3BH - 9HB □ 180BH

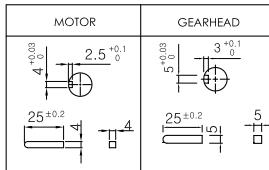


* Note : There are 2 kinds of fan type (General Fan / Powerful Fan). Customer can choose fan type according to wanted rating time.

◆ 65(85)-TABLE1

SIZE(mm)	GEARHEAD TYPE
65 - ø15	P TYPE GEARHEAD
85 - ø18	H TYPE GEARHEAD

◆ KEY SPEC



◆ WEIGHT

PART	WEIGHT(Kg)
MOTOR	3.0
DECIMAL GEARHEAD	0.5
GEAR HEAD	
P TYPE	
9P(H)□ 3BH - 9P(H)□ 9BH	1.3
9P(H)□ 12.5BH - 9P(H)□ 18BH	1.3
9P(H)□ 25BH - 9P(H)□ 60BH	1.4
9P(H)□ 90BH - 9P(H)□ 180BH	1.4
H TYPE	
9P(H)□ 3BH - 9P(H)□ 9BH	1.45
9P(H)□ 12.5BH - 9P(H)□ 18BH	1.5
9P(H)□ 25BH - 9P(H)□ 60BH	1.7
9P(H)□ 90BH - 9P(H)□ 180BH	1.8

◆ GEARHEAD OUTPUT

MODEL	P TYPE	H TYPE
ROUND TYPE	38 Ø15	38 Ø18
9P(H)□S3BH ~9P(H)□180BH		
D-CUT TYPE	38 25 Ø15 14.0	38 25 Ø15 17.0
9P(H)□D3BH ~9P(H)□180BH		
KEY TYPE	38 25 Ø15	38 25 Ø18
9P(H)□K3BH ~9P(H)□180BH		

◆ MOTOR OUTPUT

MODEL	SHAFT
GEAR TYPE	18.5(22)
9RDG□-90□ P(H)	* 18.5 : P TYPE 22 : H TYPE
ROUND TYPE	37 Ø12
9RDS□-90□	
D-CUT TYPE	37 30 Ø12
9RDD□-90□	
KEY TYPE	37 25 Ø12
9RDK□-90□	

* Note : Above table indicates output shaft dimension made by user's request and ★ indicates the basic dimension in factory shipping.

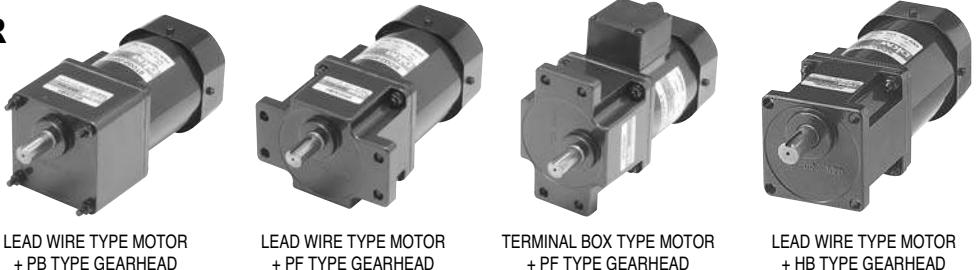
■ Connection Diagrams

Please refer to page 80.

REVERSIBLE MOTOR

120W

□90mm(3.54in.)

LEAD WIRE TYPE MOTOR
+ PB TYPE GEARHEADLEAD WIRE TYPE MOTOR
+ PF TYPE GEARHEADTERMINAL BOX TYPE MOTOR
+ PF TYPE GEARHEADLEAD WIRE TYPE MOTOR
+ HB TYPE GEARHEAD

■ Motor Specification - 30min. Rating (Continuous : F2 fan)



Model		Output	Voltage		Freq.	Current	Starting Torque			Rated Torque			Rated Speed	Capacitor	
Lead Wire Type	Terminal Box Type		HP	W			VAC	Hz	A	gfcm	mN.m	oz-in	gfcm	mN.m	oz-in
(TP) 9RDG(D)A-120FP(H)	9RDG(D)A-120FP(H)-T	1/6 120	Single Phase 110		60	2.5	7000 700		99	7600	760	108	1500	30	250
(TP) 9RDG(D)B-120FP(H)	9RDG(D)B-120FP(H)-T		Single Phase 115		60										
(TP) 9RDG(D)C-120FP(H)	9RDG(D)C-120FP(H)-T		Single Phase 220		50					9120	912	129	1300		
(TP) 9RDG(D)D-120FP(H)	9RDG(D)D-120FP(H)-T		Single Phase 220		60	1.3	7000 700		99	7600	760	108	1500		
(TP) 9RDG(D)E-120FP(H)	9RDG(D)E-120FP(H)-T		Single Phase 230		50					9120	912	129	1300	6.5	400
(TP) 9RDG(D)F-120FP(H)	9RDG(D)F-120FP(H)-T		Single Phase 230		60					7600	760	108	1500		

* Enter the 'Phase & Voltage' code in the box (□) within the motor model name.

* 'Pinion Shaft' is for attaching gearhead and 'D-Cut Shaft' is for using motor only.

(TP) : Contains a built-in thermal protector. If a motor overheats for any reason the thermal protector opened and the motor stops. When the motor temperature drops, the thermal protector closes and the motor restarts. Be sure to turn the motor off before inspecting. By attaching F2 FAN additionally, temperature reducing of over 10°C could be available.

■ Permissible Torque When using gearhead

60Hz

Model	speed RPM (r/min)	900	600	500	360	300	240	200	144	120	100	90	72	60	50	45	36	30	24	20	18	15	12	10
Motor/Gearhead	Gear Ratio	2	3	3.6	5	6	7.5	9	12.5	15	18	20	25	30	36	40	50	60	75	90	100	120	150	180
9RDG□-120FP / 9PBK□BH	kgf cm	17.5	18.7	22.5	31.2	37.4	46.8	56.1	70.2	84.2	101	114	126	152	182	200	200	200	200	200	200	200	200	200
9RDG□-120FH / 9HBK□BH	N.m	1.8	1.9	2.3	3.1	3.7	4.7	5.6	7.0	8.4	10.1	11.4	12.6	15	18	20	20	20	20	20	20	20	20	20
9RDG□-120FP / 9PFK□BH	lb-in	15.5	16.5	19.9	27.5	33.0	41.3	49.5	62.0	74	89	101	111	134	161	177	177	177	177	177	177	177	177	177
9RDG□-120FH / 9HBK□BH	kgf cm	-	20.6	24.8	-	41.1	-	61.7	77.2	93	111	-	139	167	200	-	220	240	300	300	300	300	300	300
9RDG□-120FH / 9PFK□BH	N.m	-	2.1	2.5	-	4.1	-	6.2	7.7	9.3	11.1	-	13.9	16.7	20.2	-	22	24	30	30	30	30	30	30
9RDG□-120FH / 9PBK□BH	lb-in	-	18.2	21.9	-	36.3	-	54.5	68.2	81.8	98.1	-	122	148	177	-	194	212	265	265	265	265	265	265

50Hz

Model	speed RPM (r/min)	750	500	417	300	250	200	167	120	100	83	75	60	50	42	38	30	25	20	17	15	13	10	8
Motor/Gearhead	Gear Ratio	2	3	3.6	5	6	7.5	9	12.5	15	18	20	25	30	36	40	50	60	75	90	100	120	150	180
9RDG□-120FP / 9PBK□BH	kgf cm	22.0	23.2	27.8	38.7	46.4	58.0	69.6	87.0	104	125	140	156	188	200	200	200	200	200	200	200	200	200	200
9RDG□-120FH / 9PFK□BH	N.m	2.20	2.32	2.78	3.87	4.64	5.80	6.96	8.7	10.4	12.5	14.0	15.6	19	20	20	20	20	20	20	20	20	20	20
9RDG□-120FH / 9PBK□BH	lb-in	19.4	20.5	24.5	34.2	41.0	51.2	61.5	76.8	92	110	124	138	166	177	177	177	177	177	177	177	177	177	177
9RDG□-120FH / 9HBK□BH	kgf cm	-	25.5	30.6	-	51.0	-	76.6	95.7	114	138	-	172	207	220	-	240	260	300	300	300	300	300	300
9RDG□-120FH / 9PFK□BH	N.m	-	2.6	3.1	-	5.1	-	7.7	9.6	11.4	13.8	-	17.2	20.7	22	-	24	26	30	30	30	30	30	30
9RDG□-120FH / 9PBK□BH	lb-in	-	22.5	27.0	-	45.1	-	67.6	84.5	101	121	-	152	183	194	-	212	230	265	265	265	265	265	265

* Enter the gear ratio in the box (□) within the gearhead model name. A colored background indicates gear shaft rotation in the same direction as the motor shaft ; a white background indicates rotation in the opposite direction.

* The speed is calculated by dividing the motor's synchronous speed (50Hz : 1500 r/min, 60 Hz : 1800 r/min) by the gear ratio.

* The actual speed is 2~20% less than the displayed value, depending on the size of the load.

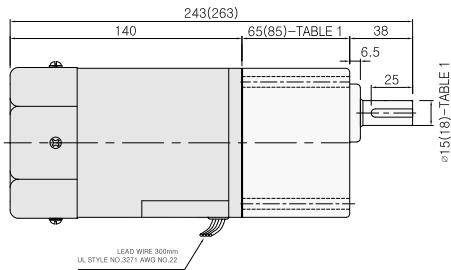
* If more slow speed is needed than above value, use decimal gearhead with a gear ratio of 10:1 could be used between general gearhead and motor. Even in this case, just speed will be reduced without increase in permissible torque; the maximum permissible torque is 200kgfcm (P type) / 300kgfcm (H type).

Dimension

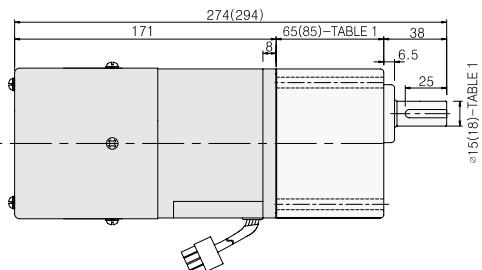
LEAD WIRE TYPE

GEARED MOTOR

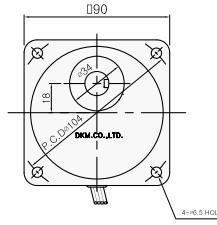
* MOTOR MODEL : 9RDG□-120FP(H)(GENERAL FAN)



* MOTOR MODEL : 9RDG□-120F2P (POWERFUL FAN)

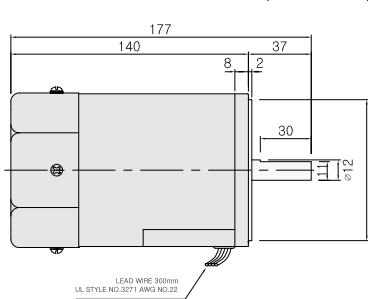


* GEARHEAD MODEL :
9PB □ 3BH - 9PB □ 180BH

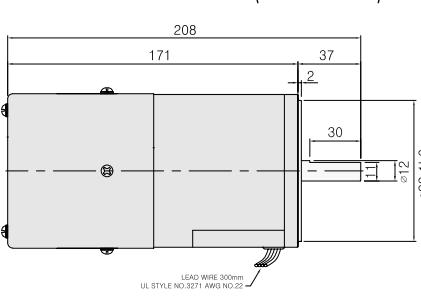


MOTOR ONLY

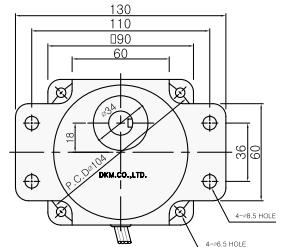
* MOTOR MODEL : 9RD□□-120F (GENERAL FAN)



* MOTOR MODEL : 9RD□□-120F2 (POWERFUL FAN)

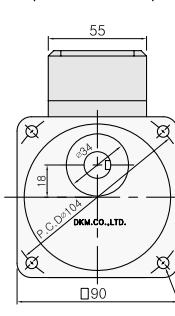
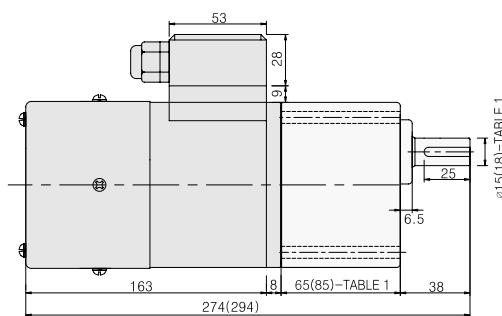


* GEARHEAD MODEL :
9PF □ 3BH - 9PF □ 180BH



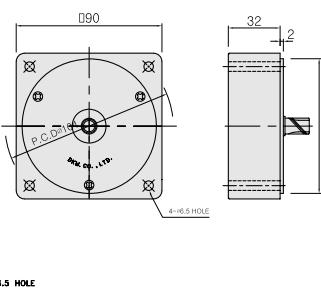
TERMINAL BOX TYPE

* MOTOR MODEL : 9RDG□-120F2P(H)-T (POWERFUL FAN)

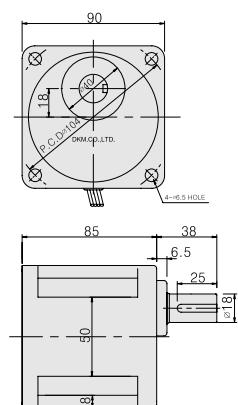


INTER-DECIMAL GEARHEAD

* MODEL : 9XD10M□



* GEARHEAD MODEL :
9HB □ 3BH - 9HB □ 180BH

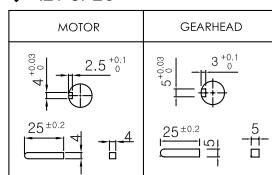


* Note : There are 2 kinds of fan type (General Fan / Powerful Fan). Customer can choose fan type according to wanted rating time.

65(85)-TABLE1

SIZE(mm)		GEARHEAD TYPE
65 - ø15		P TYPE GEARHEAD
85 - ø18		H TYPE GEARHEAD

KEY SPEC



WEIGHT

PART	WEIGHT(Kg)	
	MOTOR	DECIMAL GEARHEAD
GEAR HEAD	P TYPE	H TYPE
9P(H)□3BH - 9P(H)□180BH	1.3	1.45
9P(H)□12.5BH - 9P(H)□180BH	1.3	1.5
9P(H)□25BH - 9P(H)□60BH	1.4	1.7
9P(H)□90BH - 9P(H)□180BH	1.4	1.8

GEARHEAD OUTPUT

MODEL	P TYPE	H TYPE
ROUND TYPE	38	38
9P(H)□S3BH - 9P(H)□180BH	38 ø15	38 ø18
D-CUT TYPE	38	38
9P(H)□D3BH - 9P(H)□D180BH	38 ø15 25 14.0	38 ø18 25 17.0
KEY TYPE	38 ø15 25	38 ø18 25
9P(H)□K3BH - 9P(H)□K180BH	38 ø15 25	38 ø18 25

MOTOR OUTPUT

MODEL	SHAFT
GEAR TYPE	18.5(22)
9RDG□-120□ P(H)	* 18.5 - P TYPE 22 - H TYPE
ROUND TYPE	37
9RDS□-120□	37
D-CUT TYPE	37 30 12
9RDD□-120□	37 30 12
KEY TYPE	37 25 12
9RDK□-120□	37 25 12

* Note : Above table indicates output shaft dimension made by user's request and
★ indicates the basic dimension in factory shipping.

Connection Diagrams

Please refer to page 80.